Leuze

Original operating instructions

AMS 384i

Optical laser measurement system – Interbus

The Sensor People

We reserve the right to make technical changes
EN 2023/07/17 - 50113371

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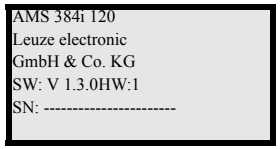
The main menus

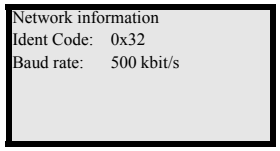


Device information - main menu

This menu item contains detailed information on

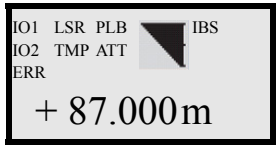
- Device type
- Manufacturer
- Software and hardware version
- Serial number

No entries can be made via the display.



Network information - main menu

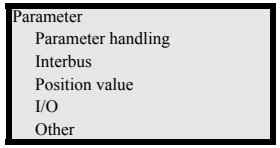
Explanations of Ident code and baud rate.
No entries can be made via the display.



Status and measurement data - main menu

- Display of status, warning and error messages.
- Status overview of the switching inputs/ outputs
- Bar graph for the received signal level.
- Activated interface.
- Measurement value

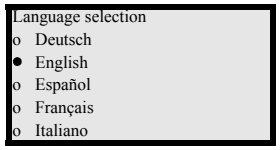
No entries can be made via the display.
See "Indicators in the display" on page 39.



Parameter - main menu

- Configuration of the AMS.

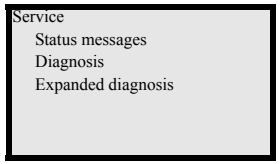
See "Parameter menu" on page 44.



Language selection - main menu

- Selection of the display language.

See "Language selection menu" on page 48.



Service - main menu

- Display of status messages.
- Display of diagnostic data.

No entries can be made via the display.
See "Service menu" on page 48.

Device buttons:

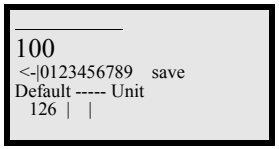
Navigate **upward/sideways**

Navigate **downward/sideways**

ESCAPE leave

ENTER confirm

Input of values



Delete character

Enter digit

Save input

1 General information

1.1 Explanation of symbols

The symbols used in this technical description are explained below.

Attention!

This symbol precedes text messages which must strictly be observed. Failure to observe the provided instructions could lead to personal injury or damage to equipment.

Attention Laser!

This symbol warns of possible danger through hazardous laser radiation.

Note!

This symbol indicates text passages containing important information.

1.2 Declaration of Conformity

The AMS 384*i* absolute measuring optical laser measurement system was designed and manufactured in accordance with the applicable European directives and standards.

The AMS series is "UL LISTED" according to American and Canadian safety standards and fulfills the requirements of Underwriter Laboratories Inc. (UL).

Note!

The Declaration of Conformity for these devices can be requested from the manufacturer.

The manufacturer of the product, Leuze electronic GmbH & Co. KG in D-73277 Owen, possesses a certified quality assurance system in accordance with ISO 9001.

1.3 Description of functions AMS 384*i*

The AMS 384*i* optical laser measurement system calculates distances to fixed as well as moving system parts. The distance to be measured is calculated according to the principle of the propagation time of radiated light. Here, the light emitted by the laser diode is reflected by a reflector onto the receiving element of the laser measurement system. The AMS 384*i* uses the "propagation time" of the light to calculate the distance to the reflector. The high absolute measurement accuracy of the laser measurement system and the fast response time are designed for position control applications.

With its AMS 3xx*i* product series, Leuze makes available a wide range of internationally relevant interfaces. Note that each interface version listed below corresponds to a different AMS 3xx*i* model.

AMS 304*i*

AMS 348*i*

AMS 355*i*

AMS 358*i*

AMS 335*i*

AMS 338*i*

AMS 308*i*

AMS 384*i*

AMS 301*i*

AMS 300*i*

2 Safety

This sensor was developed, manufactured and tested in line with the applicable safety standards. It corresponds to the state of the art.

2.1 Intended use

The AMS is an absolute measuring optical laser measurement system which allows distance measurement of up to 300 m against a reflector.

Areas of application

The AMS is designed for the following areas of application:

- Positioning of automated, moving plant components
- Travel and lifting axes of high-bay storage devices
- Repositioning units
- Gantry crane bridges and their trolleys
- Elevators
- Electroplating plants

CAUTION

Observe intended use!

- *Only operate the device in accordance with its intended use. The protection of personnel and the device cannot be guaranteed if the device is operated in a manner not complying with its intended use.*

  Leuze electronic GmbH + Co. KG is not liable for damages caused by improper use.
- *Read the technical description before commissioning the device. Knowledge of this technical description is an element of proper use.*

NOTE

Comply with conditions and regulations!

- *Observe the locally applicable legal regulations and the rules of the employer's liability insurance association.*

Attention

For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

2.2 Foreseeable misuse

Any use other than that defined under "Intended use" or which goes beyond that use is considered improper use.

In particular, use of the device is not permitted in the following cases:

- in rooms with explosive atmospheres
- as stand-alone safety component in accordance with the machinery directive [1)]
- for medical purposes

NOTE

Do not modify or otherwise interfere with the device!

Do not carry out modifications or otherwise interfere with the device.

The device must not be tampered with and must not be changed in any way.

The device must not be opened. There are no user-serviceable parts inside.

Repairs must only be performed by Leuze electronic GmbH + Co. KG.

2.3 Competent persons

Connection, mounting, commissioning and adjustment of the device must only be carried out by competent persons.

Prerequisites for competent persons:

- They have a suitable technical education.
- They are familiar with the rules and regulations for occupational safety and safety at work.
- They are familiar with the technical description of the device.
- They have been instructed by the responsible person on the mounting and operation of the device.

Certified electricians

Electrical work must be carried out by a certified electrician.

Due to their technical training, knowledge and experience as well as their familiarity with relevant standards and regulations, certified electricians are able to perform work on electrical systems and independently detect possible dangers.

In Germany, certified electricians must fulfill the requirements of accident-prevention regulations DGUV (German Social Accident Insurance) provision 3 (e.g. electrician foreman). In other countries, there are respective regulations that must be observed.

1) Use as safety-related component within the safety function is possible, if the component combination is designed correspondingly by the machine manufacturer.

2.4 Exemption of liability

Leuze electronic GmbH + Co. KG is not liable in the following cases:

- The device is not being used properly.
- Reasonably foreseeable misuse is not taken into account.
- Mounting and electrical connection are not properly performed.
- Changes (e.g., constructional) are made to the device.

2.5 Laser safety notices

ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2014 / EN 60825-1:2014+A11:2021 safety regulations for a product of **laser class 2** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- *Never look directly into the laser beam or in the direction of reflected laser beams!*

  If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- *Do not point the laser beam of the device at persons!*
- *Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.*
- *When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!*
- *CAUTION! The use of operating and adjustment devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation.*
- *Observe the applicable statutory and local laser protection regulations.*
- *The device must not be tampered with and must not be changed in any way.*

  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

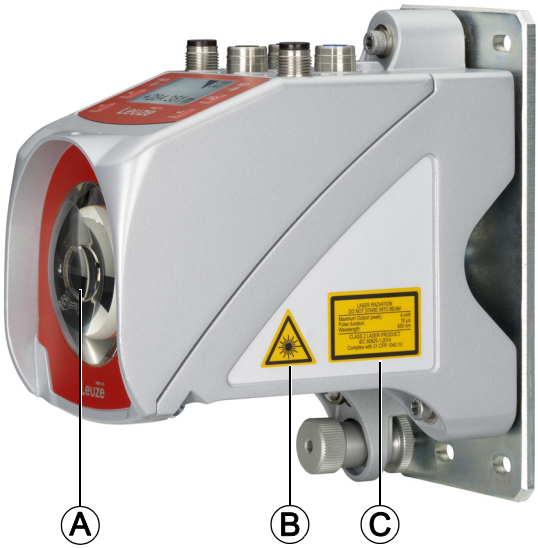
Laser information and warning signs are attached to the device (see figure 2.1). Also included with the device are self-adhesive laser warning and laser information signs (stick-on labels) in multiple languages (see figure 2.2).

- *Affix the laser information sheet to the device in the language appropriate for the place of use.*

  When using the device in the U.S.A., use the stick-on label with the "Complies with 21 CFR 1040.10" notice.

- *Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.*

  Affix the laser information and warning signs so that they can be read without the reader being exposed to the laser radiation of the device or other optical radiation.



A	Laser aperture
B	Laser warning sign
C	Laser information sign with laser parameters

Figure 2.1: Laser apertures, laser warning signs

Figure 2.2: Laser warning and information signs – supplied stick-on labels

3 Fast commissioning / operating principle

Note!

*Below you will find a **short description for the initial commissioning** of the AMS 384i. Detailed explanations for the listed points can be found throughout the handbook.*

3.1 Mounting the AMS 384*i*

The AMS 384*i* and the corresponding reflector are mounted on two mutually opposing, plane-parallel, flat walls.

Figure 3.1: Schematic illustration of mounting

Attention!

For error-free position measurement, there must be an unobstructed line-of-sight between the AMS 384*i* *and the reflector.*

3.1.1 Mounting the device

The laser is mounted using 4 screws (M5).

Alignment is performed using 2 adjustment screws. Adjust so that the laser light spot is positioned at the center of the reflector. The alignment is secured with the knurled nut and locked with the M5 nut.

Detailed information can be found in Chapter 5.2 and Chapter 5.3.

3.1.2 Mounting the reflector

The reflector is mounted using 4 screws (M5). The reflector is angled using the spacer sleeves included. Incline the reflector by approx. 1°.

Detailed information can be found in Chapter 6.4.

3.2 Connecting the voltage supply

The laser measurement system is connected using M12 connectors. The voltage supply is connected via the **PWR** M12 connection.

Detailed information can be found in Chapter 7.

3.3 Display

Once the laser measurement system is supplied with voltage, the device status as well as the measured position values can be read on the display. The display automatically switches to the display of the measurement values.

Use the up/down buttons ▲ ▼ to the left of the display to read and change a wide range of data and parameters.

Depending on the connected interface, the network address or IP addresses must be configured via the display.

Detailed information can be found in Chapter 8.

3.4 AMS 384*i* on the Interbus

The laser measurement system is delivered with preset Interbus parameters. The AMS 384*i* is classified with ident code 32_H, which is stored in the control. The AMS 384*i* is connected via the BUS IN M12 connection or, in the case of a continuing network, via BUS OUT.

Detailed information can be found in Chapter 9.

4 Technical data

4.1 Technical data of laser measurement system

4.1.1 General specifications AMS 384*i*

Measurement data	AMS 384*i*/**40 (H)**	AMS 384*i*/**120 (H)**	AMS 384*i*/**200 (H)**	AMS 384*i*/**300 (H)**
Measurement range	0.2 … 40 m	0.2 … 120 m	0.2 … 200 m	0.2 … 300 m
Accuracy	± 2 mm	± 2 mm	± 3 mm	± 5 mm
Reproducibility [1]	0.3 mm	0.5 mm	0.7 mm	1.0 mm
Light spot diameter	≤ 40 mm	≤ 100 mm	≤ 150 mm	≤ 225 mm
Output time	1.7 ms			
Response time	14 ms			
Basis for contouring error calculation	7 ms			
Resolution	Adjustable; see chapters on individual interfaces			
Temperature drift	≤ 0.1 mm/K			
Ambient temperature sensitivity	1 ppm/K			
Air pressure sensitivity	0.3 ppm/hPa			
Traverse rate	≤ 10 m/s			
Electrical data				
Supply voltage Vin [2]	18 … 30 VDC			
Current consumption	Without device heating: ≤ 250 mA / 24 VDC With device heating: ≤ 500 mA / 24 VDC			
Optical data				
Transmitter	Laser diode, red light			
Laser class	2 in acc. with IEC 60825-1:2014 / EN 60825-1:2014+A11:2021			
Wavelength	655 nm			
Impulse duration	≤ 0.8 µs			
Max. output power (peak)	≤ 4 mW			
Interfaces				
Interbus remote bus	500 kbit/s / 2 Mbit/s			
Controls and indicators				
Keyboard	4 keys			
Display	Monochromatic graphical display, 128 x 64 pixels			
LED	2 LEDs, two-colored			
Inputs/outputs				
Quantity	2, programmable			
Input	Protected against polarity reversal			
Output	Max. 60 mA, short-circuit-proof			

Mechanical data

Housing	Diecast zinc/aluminum
Optics	Glass
Weight	Approx. 2.45 kg
Degree of protection	IP 65 acc. to EN 60529 [3]

Environmental conditions

Operating temperature	
without device heating	-5 °C … +50 °C
with device heating	-30 °C … +50 °C [4]
Storage temperature	-30 °C … +70 °C
Air humidity	Max. 90 % rel. humidity, non-condensing
MTTF	31 years (at 25 °C) [5]

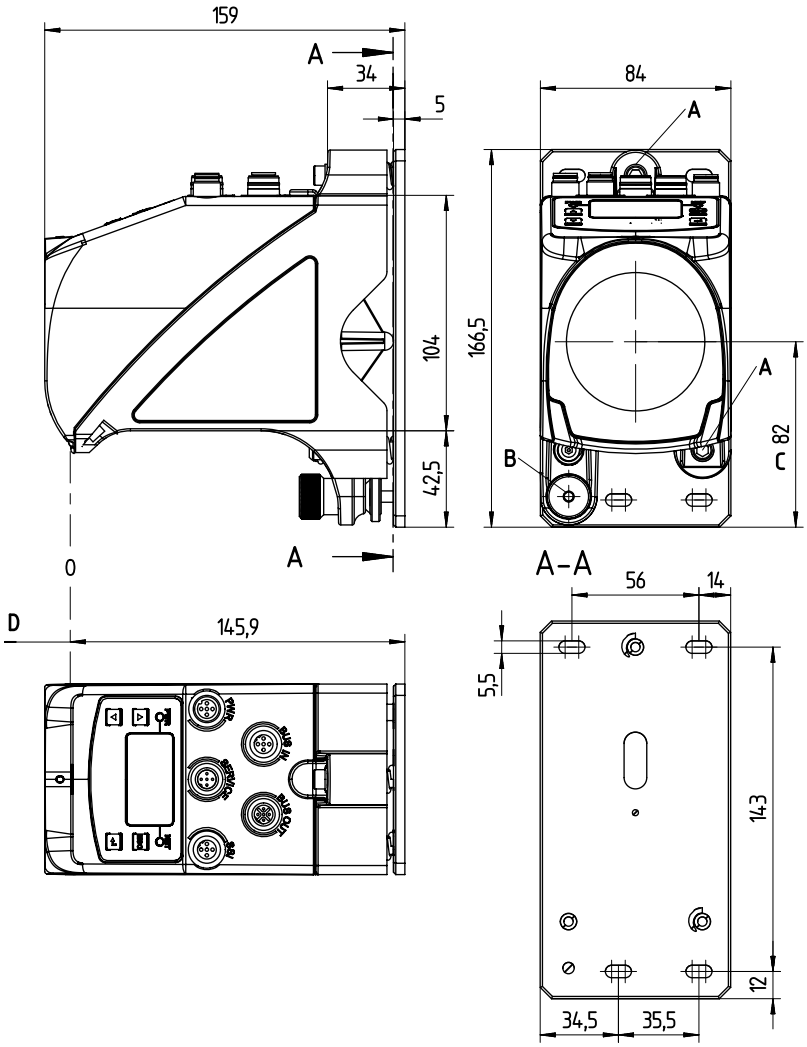
Mechanical/electrical loading capacity

Vibration	Acc. to EN 60068-2-6
Noise	Acc. to EN 60060-2-64
Shock	Acc. to EN 60068-2-27
EMC	Acc. to EN 61000-6-2 and EN 61000-6-4 [6]

1) Statistical error: 1 sigma; minimum switch-on time: 2 min.
2) For UL applications: only for use in "Class 2" circuits according to NEC.
3) With screwed-on M12 connectors or mounted caps.
4) With devices with heating, the switch on/off area of the internal heating can be extended to prevent condensation from forming. Total prevention of condensation cannot be guaranteed due to the limited heating capacity of the AMS 384*i*.
5) We reserve the right to make changes. (Value is updated at regular intervals.)
6) This is a Class A product. In a domestic environment this product may cause radio interference, in which case the operator may be required to take adequate measures.

The AMS 384*i* is designed in accordance with protection class III for supply with PELV (protective extra-low voltage).

4.1.2 AMS 384*i* dimensioned drawing



A	M 5 screw for alignment
B	Knurled nut with WAF 4 hexagon socket and M5 nut for securing
C	Optical axis
D	Zero point of the distance to be measured

Figure 4.1: AMS 384*i* dimensioned drawing

4.1.3 Overview of AMS 384*i* types

AMS 384*i* (Interbus)

Type designation	Description	Part no.
AMS 384*i*40	40m operating range, Interbus interface	50113733
AMS 384*i*120	120m operating range, Interbus interface	50113734
AMS 384*i*200	200m operating range, Interbus interface	50113735
AMS 384*i*300	300m operating range, Interbus interface	50113736
AMS 384*i*40 H	40m operating range, Interbus interface, integrated heating	50113737
AMS 384*i*120 H	120m operating range, Interbus interface, integrated heating	50113738
AMS 384*i*200 H	200m operating range, Interbus interface, integrated heating	50113739
AMS 384*i*300 H	300m operating range, Interbus interface, integrated heating	50113740

Table 4.1: Overview of AMS 384*i* types

5 Installation and mounting

5.1 Storage, transportation

Attention!

Package the device for transport and storage in such a way that is protected against shock and humidity. Optimum protection is achieved when using the original packaging. Ensure compliance with the approved environmental conditions listed in the specifications.

Unpacking

- *Check the packaging content for any damage. If damage is found, notify the post office or shipping agent as well as the supplier.*
- *Check the delivery contents using your order and the delivery papers:*
  - Delivered quantity
  - Device type and model as indicated on the name plate
  - Brief manual

The name plate provides information as to what AMS 384*i* type your device is. For specific information, please refer to Chapter 11.2.

Name plates

Figure 5.1: Device name plate using the AMS 358*i* as an example

Note!

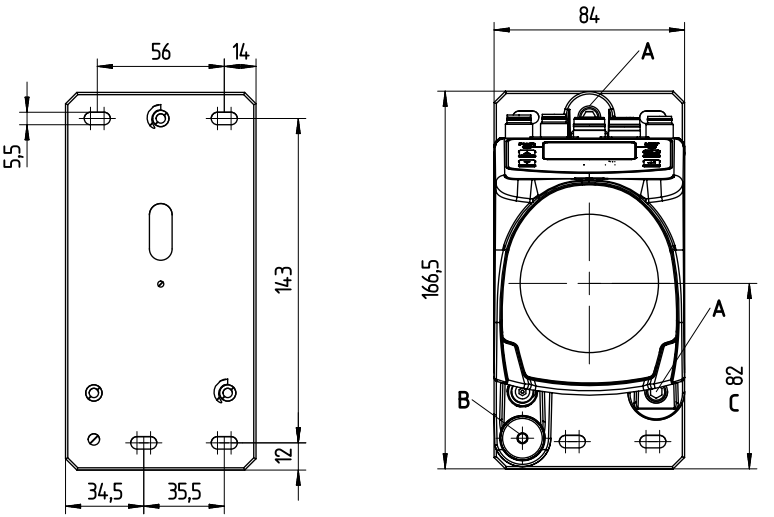
Please note that the shown name plate is for illustration purposes only; the contents do not correspond to the original.

- *Save the original packaging for later storage or shipping.*

If you have any questions concerning your shipment, please contact your supplier or your local Leuze sales office.

↳ *Observe the applicable local regulations when disposing of the packaging materials.*

5.2 Mounting the AMS 384*i*



A M5 screw for alignment
B Knurled nut and nut with WAF4 hexagon socket for securing
C Optical axis

Figure 5.2: Mounting the device

The AMS 384*i* and the corresponding reflector are mounted on two mutually opposing, plane-parallel, flat walls or system parts. For error-free position measurement, there must be an unobstructed line-of-sight between the AMS 384*i* and the reflector.

Use M5 screws to fasten the laser measurement system. Secure the screws with a lock washer to protect against loosening caused by vibrations.

Aligning the laser light spot with the center of the reflector

The laser light spot has to be aligned so that it always hits the center of the opposing reflector, both at close range as well as at the maximum measurement distance. **To align, use the two M5 Allen screws** ("**A**" in Figure 5.2). When aligning, please ensure that the knurled nut and the lock nut ("**B**" in Figure 5.2) are opened wide.

Attention!

To prevent the laser measurement system from moving out of alignment during continuous operation, subsequently hand-tighten the knurled nut and counterlock with the nut with WAF4 hexagon socket ("B" in Figure 5.2*). Knurled nut and nut must not be tightened until alignment has been completed.*

Attention!

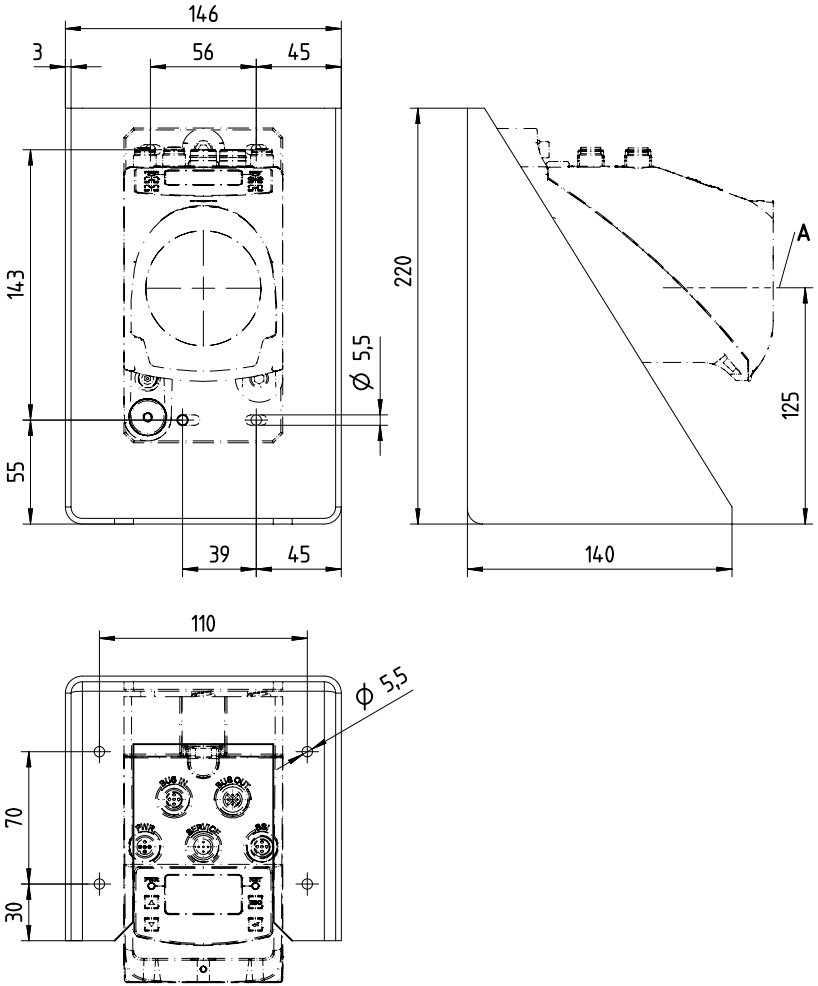
The device must not be opened. Failure to comply will render the guarantee void. Warranted features cannot be guaranteed after the device has been opened.

5.2.1 Optional mounting bracket

A mounting bracket for mounting the AMS 384*i* on a flat, horizontal surface is available as an optional accessory.

Type designation: MW OMS/AMS 01

Part no.: 50107255



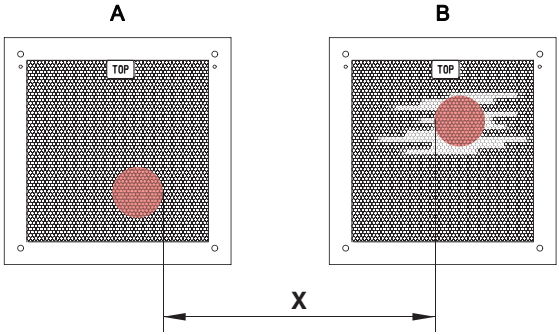
A Laser beam

Figure 5.3: Optional mounting bracket

5.2.2 Parallel mounting of the AMS 384*i*

Definition of the term "parallel spacing"

As shown in Figure 5.4, dimension X describes the "parallel spacing" of the inner edges of the two laser light spots on the reflector.



A Reflector 1
B Reflector 2

Figure 5.4: Minimum parallel spacing X between adjacent AMS 384*i*

The diameter of the light spot increases with distance.

	AMS 384*i* **40 (H)**	AMS 384*i* **120 (H)**	AMS 384*i* **200 (H)**	AMS 384*i* **300 (H)**
Max. measurement distance	40 m	120 m	200 m	300 m
Light spot diameter	≤ 40 mm	≤ 100 mm	≤ 150 mm	≤ 225 mm

Thus, the center-to-center spacing of the two AMS 384*i* devices with respect to one another can be calculated as a function of the maximum measurement distance.

To define the minimum parallel spacing between two AMS 384*i*, it is necessary to distinguish between three different arrangements of AMS 384*i* and reflectors.

The AMS 384*i* are mounted stationary and in parallel on one plane.
Both reflectors move independently of one another at different distances to the AMS 384*i*.

Minimum parallel spacing X of the two laser light spots:

X = 100 mm + (max. measurement distance in mm x 0.01)

The AMS 384*i* are mounted stationary and in parallel on one plane.
Both reflectors move in parallel at the same distance to the AMS 384*i*.

Measurement distance **up to 120 m**: minimum parallel spacing **X ≥ 600 mm**

Measurement distance **up to 200 m**: minimum parallel spacing **X ≥ 750 mm**

Measurement distance **up to 300 m**: minimum parallel spacing **X ≥ 750 mm**

The reflectors are mounted stationary and in parallel on one plane.
Both AMS 384*i* move independently of one another at different or the same distances to the reflectors.

Measurement distance **up to 120 m**: minimum parallel spacing **X ≥ 600 mm**

Measurement distance **up to 200 m**: minimum parallel spacing **X ≥ 750 mm**

Measurement distance **up to 300 m**: minimum parallel spacing **X ≥ 750 mm**

Note!

Please note that when the AMS 384*i* *are mounted in a mobile manner, travel tolerances could cause the two laser light spots to move towards each other.*
Take the travel tolerances of the vehicle into account when defining the parallel spacing of adjacent AMS 384*i*.

5.2.3 Parallel mounting of AMS 384*i* and DDLS optical data transmission

The optical data transceivers of the DDLS series and the AMS 384*i* do not interfere with one another. Depending on the size of the used reflector, the DDLS can be mounted with a minimum parallel spacing of 100 mm to the AMS 384*i*. The parallel spacing is independent of the distance.

5.3 Mounting the AMS 384*i* with laser beam deflector unit

General information

The two available deflector units are used for the 90° deflection of the laser beam, see "Accessories – Deflector unit" on page 62.

Attention!

The deflector units are designed for a maximum range of 40 m.
Longer distances on request.

5.3.1 Mounting the laser beam deflector unit with integrated mounting bracket

The AMS 384*i* is screwed onto the mechanism of the US AMS 01 deflector unit. The mirror can be mounted for three deflection directions:

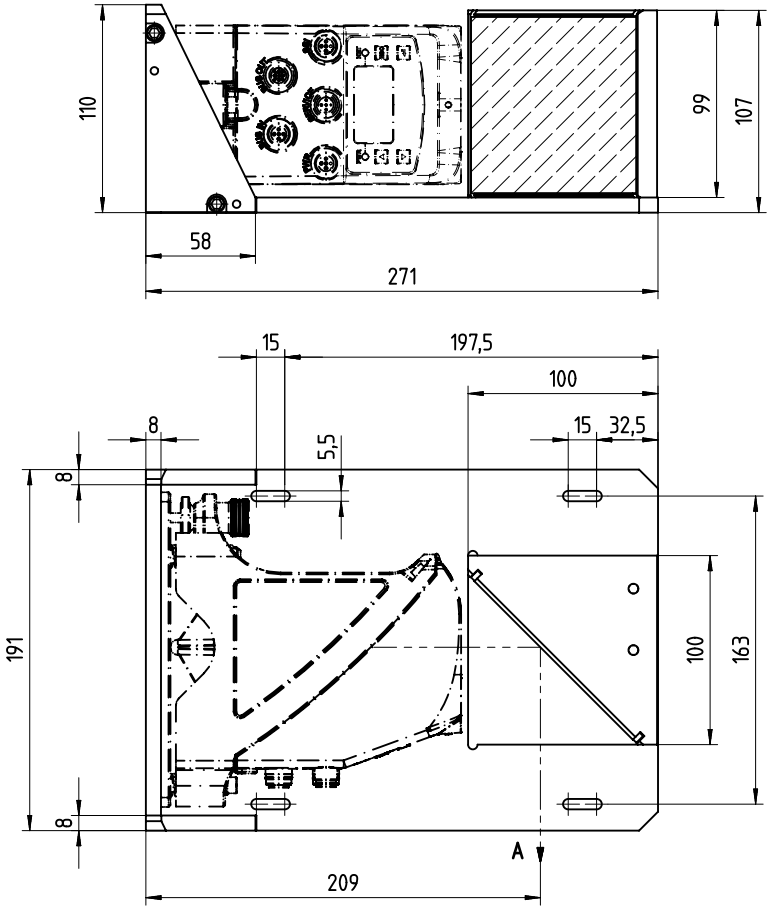
1. Upward beam deflection
2. Beam deflection to the left
3. Beam deflection to the right

The deflector unit is mounted on plane-parallel, flat walls or system parts. For error-free position measurement, there must be an unobstructed line-of-sight between the AMS 384*i*... and the deflection mirror as well as between the mirror and the reflector.

Use the M5 screws to mount the deflector unit. Secure the screws with a lock washer to protect against loosening caused by vibrations.

Figure 5.5: Mounting variants of the US AMS 01 laser beam deflector unit

5.3.2 Dimensioned drawing of US AMS 01 deflector unit



A Laser beam

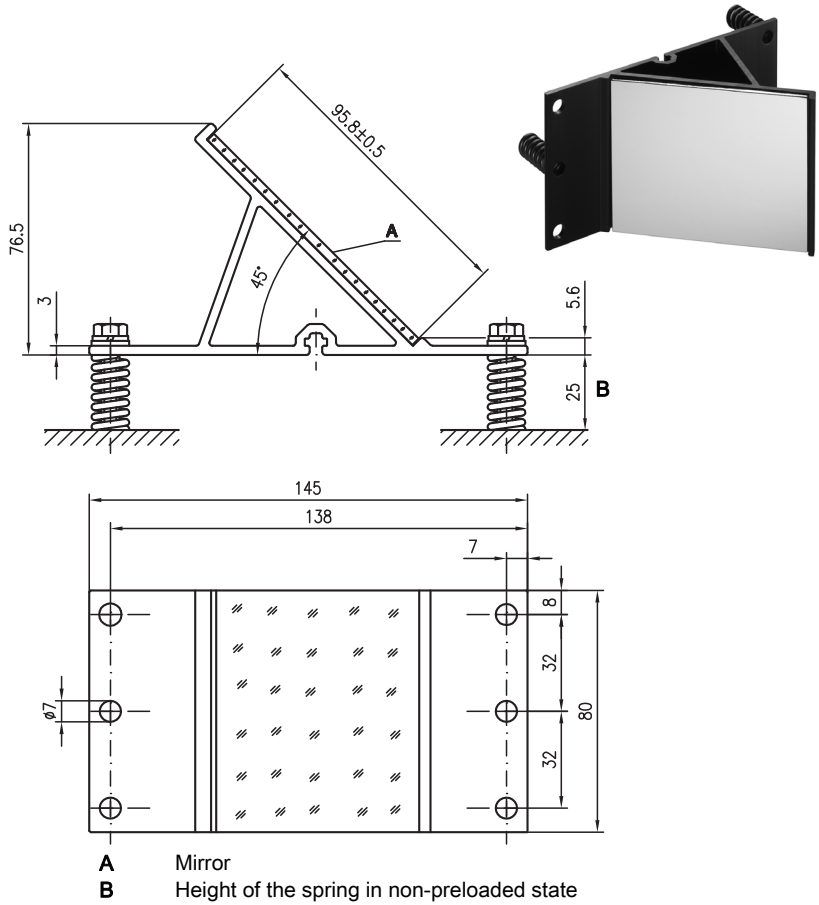
Figure 5.6: Dimensioned drawing of US AMS 01 deflector unit

5.3.3 Mounting the US 1 OMS deflector unit without mounting bracket

The US 1 OMS deflector unit and the AMS 384*i* are mounted separately.

Note!

When mounting, make certain that the laser light spot of the AMS 384*i* *is aligned with the center of the deflection mirror.*



A Mirror
B Height of the spring in non-preloaded state

Figure 5.7: Photo and dimensioned drawing of the US 1 OMS deflector unit

The laser light spot is aligned with the reflector as described in Chapter 5.2.

6 Reflectors

6.1 General information

The AMS 384*i* measures distances against a reflective tape specified by Leuze. All technical data given for the AMS 384*i*, such as the operating range or accuracy, can only be achieved with the reflective tape specified by Leuze.

The reflective tapes are available as self-adhesive tapes or affixed to a carrier plate and with an integrated heater especially for use at low temperatures. Reflective tapes with heating have the designation "**Reflective tape …x…-H**", where "**H**" is an abbreviation for the heating variant.

The reflective tapes/reflectors must be ordered separately. The choice of size is left to the user. In Chapter 6.3, recommendations on reflector size are given depending on the distance that is to be measured. In each case, the user must check whether the recommendation is suitable for the respective application.

6.2 Description of the reflective tape

The reflective tape consists of a white, microprism-based reflective material. The microprisms are protected by a hard, highly transparent protective layer.

Under certain circumstances, the protective layer can cause surface reflections. The surface reflections can be directed past the AMS 384*i* by positioning the reflective tape at a slight incline. The inclination of the reflective tape/reflectors is described in Chapter 6.4.2. The required pitch can be found in Table 6.1 "Reflector pitch resulting from spacer sleeves" on page 35.

The reflective tapes have a protective film that is easy to peel off. It must be removed from the reflector before the complete system is put into operation.

6.2.1 Technical data of self-adhesive tape

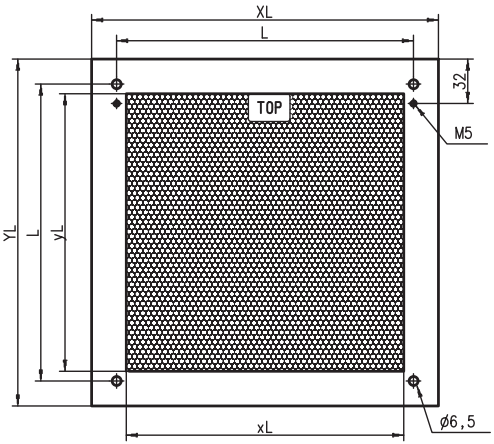
	Article				
Type designation	**Reflective tape 200x200-S**	**Reflective tape 500x500-S**	**Reflective tape 914x914-S**	**REF 4-A-150x150**	**REF 4-A-300x300**
Part no.	50104361	50104362	50108988	50141015	50141014
Film size	200 x 200 mm	500 x 500 mm	914 x 914 mm	150 x 150 mm	300 x 300 mm
Recommended application temperature for adhesive tape	+5 °C … +25 °C				
Temperature resistance, affixed	-40 °C … +80 °C				
Bonding surface	The bonding surface must be clean, dry and free of grease.				
Cutting tape	Cut with a sharp tool, always on the side with the prism structure.				
Cleaning	Do not use any abrasive agents. A conventional household detergent can be used as a cleaning agent. Rinse with clear water and dry the surface.				
Film storage	Store in a cool and dry place.				

6.2.2 Technical data of reflective tape on carrier plate

The reflective tape is affixed to a carrier plate. Included with the carrier plate are spacers for positioning at an incline in order to avoid surface reflections (see chapter 6.4.2 "Mounting the reflector").

	Article		
Type designation	**Reflective tape 200x200-M**	**Reflective tape 500x500-M**	**Reflective tape 914x914-M**
Part no.	50104364	50104365	50104366
Film size	200 x 200 mm	500 x 500 mm	914 x 914 mm
Outer dimensions of carrier plate	250 x 250 mm	550 x 550 mm	964 x 964 mm
Weight	0.4 kg	1.6 kg	6 kg
Cleaning	Do not use any abrasive agents. A conventional household detergent can be used as a cleaning agent. Rinse with clear water and dry the surface.		
Reflector storage	Store in a cool and dry place.		

6.2.3 Dimensioned drawing of reflective tape on carrier plate



Always align the **TOP** marking with the AMS connections! (Chapter 6.4.2)

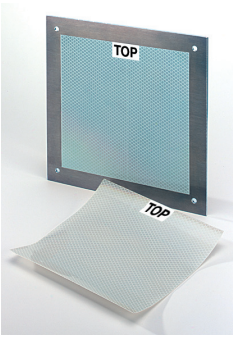


Figure 6.1: Dimensioned drawing of reflectors

Article	Reflective tape (mm)		Reflector plate (mm)		
	xL	yL	XL	YL	L
Reflective tape 200x200-M	200	200	250	250	214
Reflective tape 500x500-M	500	500	550	550	514
Reflective tape 914x914-M	914	914	964	964	928

6.2.4 Technical data of heated reflectors

The reflective tape is affixed to a heated, thermally insulated carrier. The insulation results in a very high energetic efficiency.

Only the reflective tape is kept at the specified temperature by the integrated heater. The insulation on the back prevents the generated heat from being dissipated via the steel construction. Energy costs are greatly reduced in the case of continuous heating.

	Article		
Type designation	**Reflective tape 200x200-H**	**Reflective tape 500x500-H**	**Reflective tape 914x914-H**
Part no.	50115020	50115021	50115022
Voltage supply	230 VAC		
Power	100 W	600 W	1800 W
Current consumption	~ 0.5 A	~ 3 A	~ 8 A
Length of supply line	2 m		
Size of reflective tape	200 x 200 mm	500 x 500 mm	914 x 914 mm
Outer dimensions of base material	250 x 250 mm	550 x 550 mm	964 x 964 mm
Weight	0.5 kg	2.5 kg	12 kg
Temperature control	Controlled heating with the following switch-on and switch-off temperatures, measured at the reflector surface.		
Switch-on temperature	~ 5 °C		
Switch-off temperature	~ 20 °C		
Operating temperature	-30 °C … +70 °C		
Storage temperature	-40 °C … +80 °C		
Air humidity	Max. 90 %, non-condensing		
Cleaning	Do not use any abrasive agents. A conventional household detergent can be used as a cleaning agent. Rinse with clear water and dry the surface.		
Reflector storage	Store in a cool and dry place.		

6.2.5 Dimensioned drawing of heated reflectors

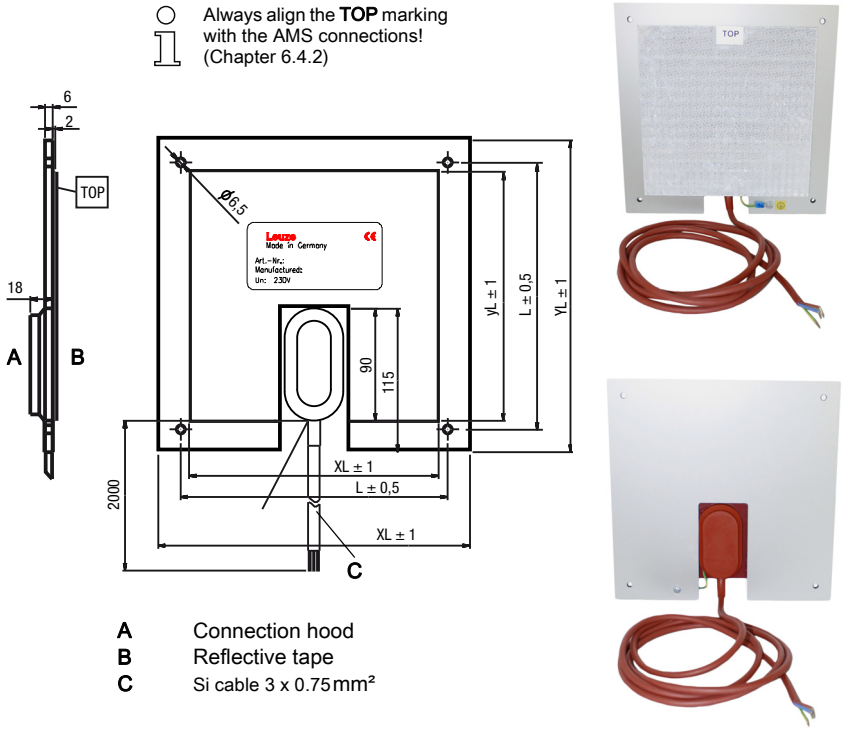


Figure 6.2: Dimensioned drawing of heated reflectors

Article	Reflective tape (mm)		Insulated carrier plate (mm)		
	xL	yL	XL	YL	L
Reflective tape 200x200-H	200	200	250	250	214
Reflective tape 500x500-H	500	500	550	550	514
Reflective tape 914x914-H	914	914	964	964	928

6.3 Selecting reflector size

Depending on the system design, the reflector can be mounted so that it moves with the vehicle or it can be mounted at a fixed location.

Attention!

The reflector sizes shown below are a recommendation from Leuze for on-vehicle mounting of the AMS 384i. For stationary mounting of the AMS 384i, a smaller reflector is generally sufficient for all measurement distances. For this reason, two smaller reflector sizes are available in the self-adhesive variant "-S".

During system planning and design, always check whether mechanical travel tolerances require the use of a reflector larger than that which is recommended. This applies, in particular, when the laser measurement system is mounted on a vehicle. During travel, the laser beam must reach the reflector unobstructed. For on-vehicle mounting of the AMS 384i, the reflector size must accommodate any travel tolerances that may arise and the associated "wandering" of the light spot on the reflector.

Overview of reflector types

Recommended reflector size			
Selected AMS 384i (operating range in m)	**Recommended reflector size (H x W)**	**Type designation …-S = self-adhesive …-M = Carrier plate …-H = heating**	**Part no.**
AMS 384i 40 (max. 40 m)	200 x 200 mm	REF 4-A-150x150[1)] Reflective tape 200x200-S Reflective tape 200x200-M Reflective tape 200x200-H REF 4-A-300x300[1)]	50141015 50104361 50104364 50115020 50141014
AMS 384i 120 (max. 120 m)	500 x 500 mm	Reflective tape 500x500-S Reflective tape 500x500-M Reflective tape 500x500-H	50104362 50104365 50115021
AMS 384i 200 (max. 200 m)	749 x 914 mm 914 x 914 mm	Reflective tape 749x914-S Reflective tape 914x914-M Reflective tape 914x914-S Reflective tape 914x914-H	50104363 50104366 50108988 50115022
AMS 384i 300 (max. 300 m)	749 x 914 mm 914 x 914 mm	Reflective tape 749x914-S Reflective tape 914x914-M Reflective tape 914x914-S Reflective tape 914x914-H	50104363 50104366 50108988 50115022

1) For landside mounting

6.4 Mounting the reflector

6.4.1 General information

Self-adhesive reflective tapes

The reflective tapes of the "Reflective tape …x…-**S**" series (self-adhesive) must be affixed to a flat, clean and grease-free surface. We recommend using a separate carrier plate, which is to be provided on-site.

As described in Table 6.1, the reflective tape must be at an angle.

Reflective tapes on carrier plate

The reflective tapes of the "Reflective tape …x…-**M**" series have corresponding mounting holes. Spacer sleeves are provided to enable mounting at the necessary pitch angle. For further information, see Table 6.1.

Heated reflectors

The reflective tapes of the "Reflective tape ...x...-**H**" series have corresponding mounting holes. Due to the voltage supply affixed on the rear, the reflector cannot be mounted flat. Four spacer sleeves in two different lengths are supplied. Use the spacer sleeves to ensure separation from the wall as well as to provide the necessary pitch for avoiding surface reflection. For further information, see Table 6.1.

The reflector has a 2m-long connection cable for supplying with 230VAC. Connect the cable to the nearest power distribution point. Observe the current consumptions listed in the technical data.

Attention!

Connection work must be carried out by a certified electrician.

6.4.2 Mounting the reflector

The combination of laser measurement system and reflective tape/reflector is mounted so that the laser light spot hits the film as centered as possible and without obstruction.

For this purpose, use the alignment elements provided on the AMS 384*i*… (see chapter 5.2 "Mounting the AMS 384i"). If necessary, remove the protective film from the reflector.

Attention!

The "TOP" label on the reflectors should be aligned the same as the connections of the AMS 384*i*.

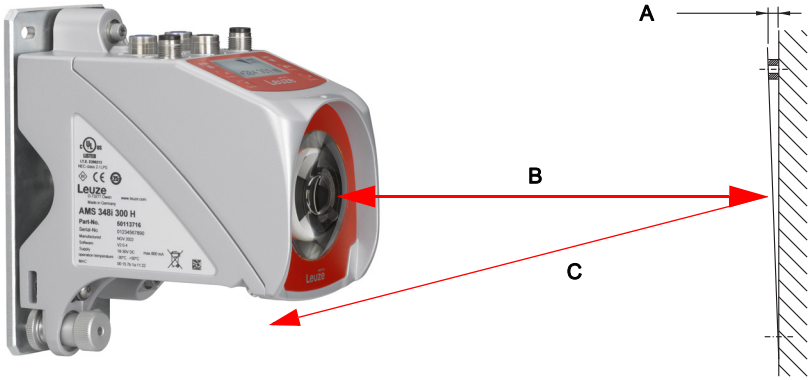
Example:

If the AMS 384*i* *is mounted so that the M12 connections are on the top, the "TOP" label of the reflector is also on the top. If the* AMS 384*i* *is mounted so that the M12 connections are on the side, the "TOP" label of the reflector is also on the side.*

Note!

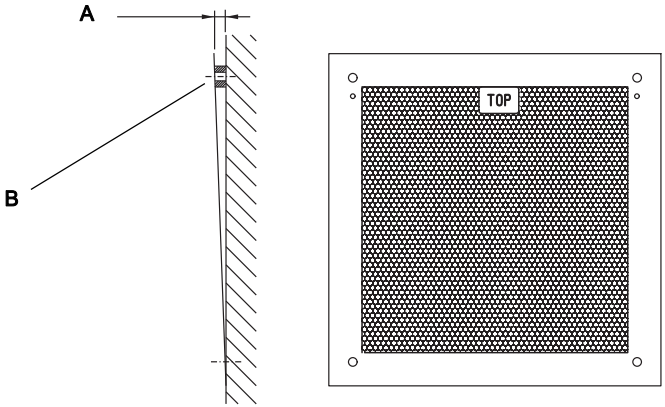
The reflector must be positioned at an angle. Use the spacer sleeves for this purpose. Angle the reflector so that the ***surface reflections of the foil seal are deflected to the left, right or upwards****.* Chapter 6.4.3 *gives the correct pitch with respect to the reflector size and, thus, the length of the spacers.*

Reflective tapes ...-S and ...-M



A	Pitch approx. 1°
B	Direct reflection due to the triple structure
C	Deflected surface reflection due to the pitch of the reflective tape

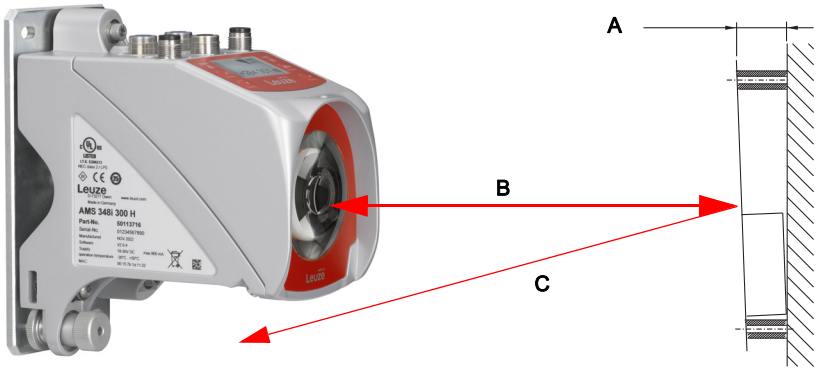
Figure 6.3: Mounting the reflector



A	Pitch approx 1°
B	Spacer sleeves

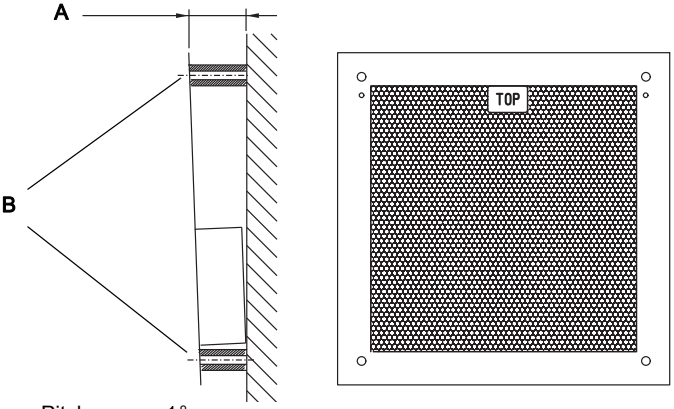
Figure 6.4: Pitch of the reflector

Reflective tapes …-H



A Pitch approx. 1°
B Direct reflection due to the triple structure
C Deflected surface reflection due to the pitch of the reflective tape

Figure 6.5: Mounting of heated reflectors



A Pitch approx 1°
B Spacer sleeves

Figure 6.6: Pitch of the heated reflector

6.4.3 Table of reflector pitches

Reflector type	Pitch resulting from spacer sleeves [1]	
Reflective tape 200x200-S Reflective tape 200x200-M	**2 x 5mm**	
Reflective tape 200x200-H	**2 x 15mm**	**2 x 20mm**
Reflective tape 500x500-S Reflective tape 500x500-M	**2 x 10mm**	
Reflective tape 500x500-H	**2 x 15mm**	**2 x 25mm**
Reflective tape 749x914-S	**2 x 20mm**	
Reflective tape 914x914-S Reflective tape 914x914-M	**2 x 20mm**	
Reflective tape 914x914-H	**2 x 15mm**	**2 x 35mm**

1) Spacer sleeves are included with reflective tape …-**M** and …-**H**

Table 6.1: Reflector pitch resulting from spacer sleeves

Note!

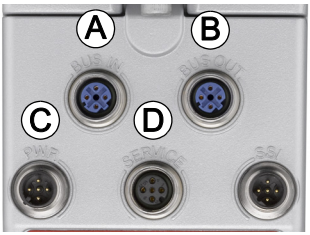
Reliable operation of the AMS 384*i and, thus, max. operating range and accuracy can only be achieved with the reflective tape specified by Leuze. Correct operation cannot be guaranteed if other reflectors are used!*

7 Electrical connection

The AMS 384*i* laser measurement systems are connected using variously coded M12 connectors. This ensures unique connection assignments.

Note!

The corresponding mating connectors and ready-made cables are available as accessories for all connections. For further information, see chapter 11 "Type overview and accessories"*.*



A	BUS IN, M12 connector (B-coded)
B	BUS OUT, M12 socket (B-coded)
C	PWR / IOs, M12 connector (A-coded)
D	Leuze SERVICE, M12 socket (A-coded)

Figure 7.1: Connections of the AMS 384*i*

7.1 Safety notices for the electrical connection

Attention!

Before connecting the device, be sure that the supply voltage agrees with the value printed on the name plate.
The device may only be connected by a qualified electrician.
Ensure that the functional earth (FE) is connected correctly. Unimpaired operation is only guaranteed when the functional earth is connected properly.
If faults cannot be cleared, the device should be switched off and protected against accidental use.

Attention!

For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

The laser measurement systems are designed in accordance with protection class III for supply by PELV (protective extra-low voltage with reliable disconnection).

Note!

Degree of protection IP65 is achieved only if the connectors and caps are screwed into place!

Described in detail in the following are the individual connections and pin assignments.

7.2 PWR – voltage supply / switching input/output

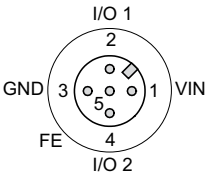
PWR (5-pin connector, A-coded)			
PWR  M12 connector (A-coded)	**Pin**	**Name**	**Comment**
	1	VIN	Positive supply voltage +18 … +30 VDC
	2	I/O 1	Switching input/output 1
	3	GNDIN	Negative supply voltage 0 VDC
	4	I/O 2	Switching input/output 2
	5	FE	Functional earth
	Thread	FE	Functional earth (housing)

Table 7.1: Pin assignments - PWR

Further information on configuring the input/output can be found in Chapter 8 and Chapter 9.

7.3 Interbus BUS IN

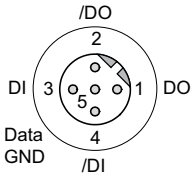
BUS IN (5-pin plug, B-coded)			
BUS IN  M12 connector (B-coded)	**Pin**	**Name**	**Comment**
	1	DO	From the Interbus master
	2	/DO	From the Interbus master, inverted
	3	DI	To the Interbus master
	4	/DI	To the Interbus master, inverted
	5	Data GND	Data Ground
	Thread	SHIELD	Shield via RC element on the housing

Table 7.2: BUS IN pin assignment

7.4 Interbus BUS OUT

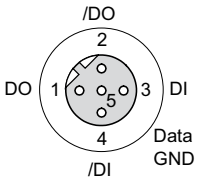
BUS OUT (5-pin socket, B-coded)			
BUS OUT  M12 socket (B-coded)	**Pin**	**Name**	**Comment**
	1	DO	From the Interbus master
	2	/DO	From the Interbus master, inverted
	3	DI	To the Interbus master
	4	/DI	To the Interbus master, inverted
	5	Data GND	Data Ground
	Thread	SHIELD	Shield directly on the housing

Table 7.3: Pin assignment BUS OUT

7.5 Service

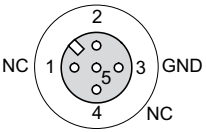
Service (5-pin socket, A-coded)			
SERVICE RS232-TX  RS232-RX M12 socket (A-coded)	**Pin**	**Name**	**Comment**
	1	NC	Not assigned
	2	RS232-TX	Transmission line RS 232/service data
	3	GND	Voltage supply 0VDC
	4	RS232-RX	Receiving line RS 232/service data
	5	NC	Not used
	Thread	FE	Functional earth (housing)

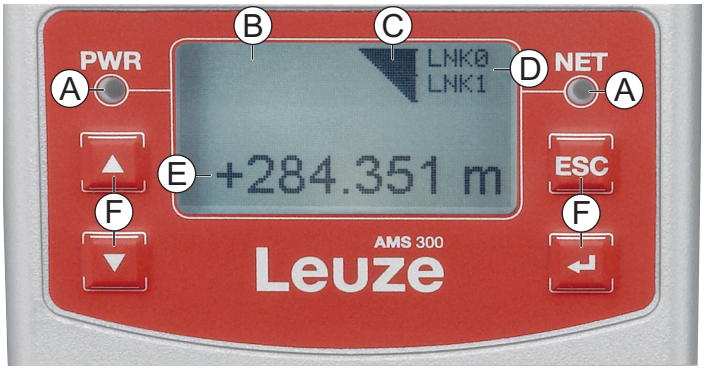
Table 7.4: Pin assignment - Service

Note!

The service interface is designed only for use by Leuze!

8 Display and control panel AMS 384*i*

8.1 Structure of the control panel



A LED
B Status indicator
C Bargraph
D Bus/interface info
E Distance measurement value
F Control buttons

Figure 8.1: Structure of the control panel using the AMS 304*i* PROFIBUS device variant as an example

Note!

The figure is for illustration purposes only and does not correspond to the AMS 384*i* *with respect to specified bus/interface info.*

8.2 Status indicators and operation

8.2.1 Indicators in the display

Status and warning messages in the display

IO1 **Input 1 or output 1 active:**
Function depending on configuration.

IO2 **Input 2 or output 2 active:**
Function depending on configuration.

LSR **Warning - laser prefailure message:**
Laser diode old, device still functional, exchange or have repaired.

TMP **Warning - temperature monitoring:**
Internal device temperature above/below permissible range.

PLB **Plausibility error:**
Implausible measurement value. Possible causes: light beam interruption, outside of measurement range, permissible internal device temperature considerably exceeded or traverse rate >10m/s.

Depending on the configuration, either zero or the last valid measurement value is output at the interfaces.

ATT **Warning - received signal:**
Laser exit window or reflector soiled or fogged by rain, water vapor or fog. Clean or dry surfaces.

ERR **Internal hardware error:**
The device must be sent in for inspection.

Bar graph

Indicates the **strength of the received laser light**.

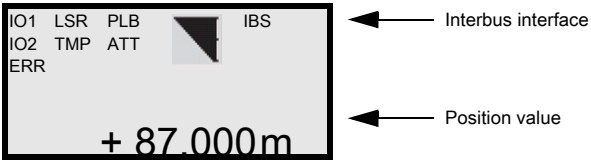
The center bar represents the **ATT** warning threshold. The distance value remains valid and is output at the interfaces.

If no bar graph is available, the **PLB** status information appears at the same time.

The measurement value is assessed as implausible. Depending on the configuration, either zero or the last valid measurement value is output at the interfaces.

Interface info

The abbreviation "IBS" stands for the Interbus interface.



Position value

The measured position value is displayed in the configured unit of measurement.

+87.000m With the **metric** setting, the measurement value is always displayed in meters to **three decimal places**.

+87.0in With the **inch** setting, the measurement value is always displayed in inches to **one decimal place**.

8.2.2 LED status indicators

PWR LED

PWR

Off **Device OFF**

- No supply voltage

PWR 

Flashing green

Power LED flashes green

- No measurement value output
- Voltage connected
- Self test running
- Initialization running
- Parameter download running
- Boot process running

PWR 

Green continuous light

Power LED green

- AMS 384*i* OK
- Measurement value output
- Self test successfully finished
- Device monitoring active

PWR 

Red flashing

Power LED flashes red

- Device OK but warning message (ATT, TMP, LSR) set in display
- Light beam interruption
- Plausibility error (PLB)

PWR 

Red continuous light

Power LED red

- No measurement value output; for details, see display

PWR 

Orange continuous light

Power LED orange

- Parameter enable active
- No data on the host interface

NET LED

NET 

Flashing green

NET LED flashes green

- Initialization of the AMS 384*i*
- Interbus interface (SUPI) is being initialized.

NET 

Green continuous light

NET LED green

- Interbus interface ready for communication.

8.2.3 Control buttons

▲	**Up**	Navigate upward/sideways.
▼	**Down**	Navigate downward/sideways.
ESC	**ESC**	Exit menu item.
↵	**ENTER**	Confirm/enter value, change menu levels.

Navigating within the menus

The menus within a level are selected with the up/down buttons ▲ ▼.

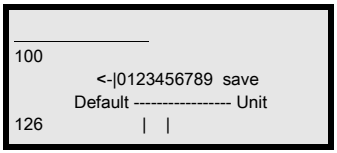
The selected menu item is activated with the enter button ↵.

Press the ESC button ESC to move up one menu level.

When one of the buttons is actuated, the display illumination is activated for 10 min.

Setting values

If input of a value is possible, the display looks like this:



← + ↵ Delete character

0...9 + ↵ Enter digit

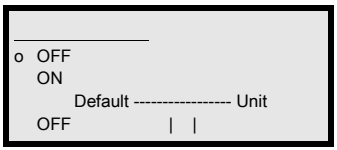
save + ↵ Save

Use the ▲ ▼ and ↵ buttons to set the desired value. An accidental, incorrect entry can be corrected by selecting <-| and then pressing ↵.

Then use the ▲ ▼ buttons to select save and save the set value by pressing ↵.

Selecting options

If options can be selected, the display looks like this:

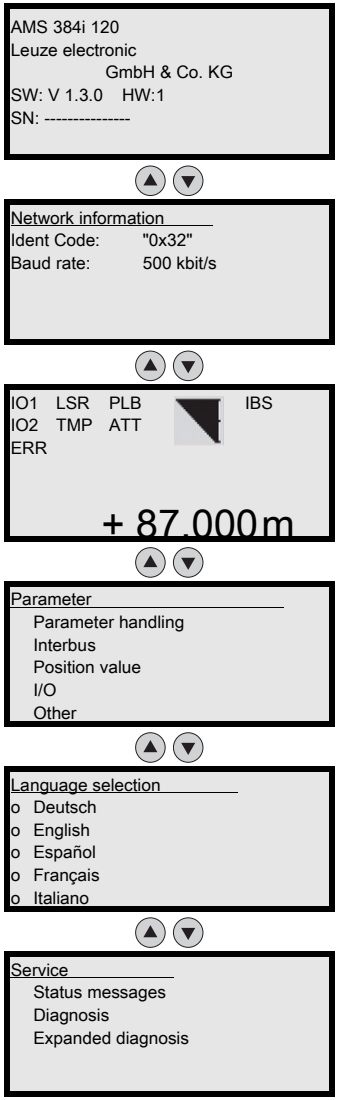


Select the desired option with the ▲ ▼ buttons. Activate the option by pressing ↵.

8.3 Menu description

8.3.1 The main menus

After voltage has been applied to the laser, device information is displayed for several seconds. The display then shows the measurement window with all status information.



Device information - main menu

This menu item contains detailed information on
- Device type
- Manufacturer
- Software and hardware version
- Serial number

No entries can be made via the display.

Network information - main menu

- Explanations of Ident code and baud rate.

No entries can be made via the display.

Status and measurement data - main menu

- Display of status, warning and error messages.
- Status overview of the switching inputs/outputs
- Bar graph for the received signal level.
- Measurement value

No entries can be made via the display.
See "Indicators in the display" on page 39.

Parameter - main menu

- Configuration of the AMS.

See "Parameter menu" on page 44.

Language selection - main menu

- Selection of the display language.

See "Language selection menu" on page 48.

Service - main menu

- Display of status messages.
- Display of diagnostic data.

No entries can be made via the display.
See "Service menu" on page 48.

Note!

The rear cover *of this manual includes a* ***fold-out page*** *with the complete* ***menu structure****. It describes the menu items in brief.*

8.3.2 Parameter menu

Parameter handling submenu

The following functions can be called up in the Parameter handling submenu:

- Lock and enable parameter entry
- Set up a password
- Reset the AMS 384*i* to the default settings

Table 8.1: Parameter handling submenu

Level 3	Level 4	Level 5	Selection/configuration option Description	Standard
Parameter enable			ON/OFF The standard setting (OFF) prevents unintended parameter changes. With parameter enable activated (ON), the display is inverted. In this state, it is possible to change parameters manually.	OFF
Password	Activate password		ON/OFF To enter a password, parameter enable must be activated. If a password is assigned, changes to the AMS 384*i* can only be made after the password is entered. The master password 2301 overrides the individually set password.	OFF
	Password entry		For setting a four-digit numerical password.	
Parameters to default			By pressing the enter button ↵ after selecting Parameters to default, all parameters are reset to their standard settings without any further security prompts. In this case, English is selected as the display language.	

Additional important information on parameter handling can be found at the end of the chapter.

Interbus submenu

Tabelle 8.2: Interbus submenu

Level 3	Level 4	Level 5	Selection/configuration option Description	Standard
Activation			ON/OFF Activates or deactivates the AMS 384*i* as an Interbus participant.	ON
Baud rate			500 kbit/s / 2000 kbit/s Selection of the serial communication baud rate. The baud rate specifies the velocity of the data transmission. It must be identical on transmitter and receiver side in order to enable communication.	500 kbit/s

Tabelle 8.2: Interbus submenu

Level 3	Level 4	Level 5	Selection/configuration option Description	Standard
Encoding			Gray / binary Specifies the output format of the measurement value.	Gray
Position resolution			0.1 mm / 1 mm / 10 mm / free resolution The measurement value can be displayed in these resolutions. The value of the free resolution is determined in the "Position value" submenu in the "Free resolution value" parameter.	1 mm

Position value submenu

Table 8.3: Position value submenu

Level 3	Level 4	Level 5	Selection/configuration option Description	Standard
Unit			Metric/Inch Specifies the units of the measured distances	Metric
Counting direction			Positive/Negative Positive: The measurement value begins at 0 and increases with increasing distance. Negative: The measurement value begins at 0 and decreases with increasing distance. Negative distance values may need to be compensated with an offset or preset.	Positive
Offset			Output value = measurement value + offset The resolution of the offset value is independent of the selected "Position resolution" and is entered in mm or inch/100. The offset value is effective immediately after entry. If the preset value is activated, this has priority over the offset. Preset and offset are not offset against each other.	0 mm
Preset			The preset value is accepted by means of teach pulse. The teach pulse can be applied to a hardware input of the M12 PWR connector. The hardware input must be appropriately configured. See also configuration of the I/Os.	0 mm
Free resolution value			The measurement value can be resolved in increments of 1/1000 within the 5 … 50000 value range. If e.g. a resolution of 0.875 mm per digit is required, the parameter is set to 875.	1000
Error delay			ON/OFF Specifies whether, in the event of an error, the position value immediately outputs the value of the "Position value in the case of failure" parameter or the last valid position value for the configured error delay time.	ON/100 ms
Position value in the case of failure			Last valid value / zero Specifies which position value is output after the error delay time elapses.	Zero

I/O submenu

Table 8.4: I/O submenu

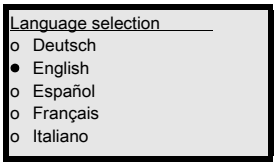
Level 3	Level 4	Level 5	Selection/configuration option Description	Standard
I/O 1	Port con-figuration		Input/Output Defines whether I/O 1 functions as an output or input.	Output
	Switching input	Function	No function/teach preset/laser ON/OFF Input LOW = laser ON, HIGH = laser OFF	Laser ON/OFF
		Activa-tion	Low active/High active	Low active
	Switching output	Function		No function
		Activa-tion	Low active/High active	Low active
I/O 2	Port con-figuration		Input/Output Defines whether I/O 2 functions as an output or input.	Output
	Switching input	Function		No function
		Activa-tion	Low active/High active	Low active
	Switching output	Function	Output = High, if the travel velocity is faster than 0.2 m/s	Velocity monitoring
		Activa-tion	Low active/High active	Low active
Limit values	Upper pos. limit 1	Activa-tion	ON/OFF	OFF
		Limit value input	Value input in mm or inch/100	0
	Lower pos. limit 1	Activa-tion	ON/OFF	OFF
		Limit value input	Value input in mm or inch/100	0
	Upper pos. limit 2	Activa-tion	ON/OFF	OFF
		Limit value input	Value input in mm or inch/100	0
	Lower pos. limit 2	Activa-tion	ON/OFF	OFF
		Limit value input	Value input in mm or inch/100	0

Other submenu

Table 8.5: Other submenu

Level 3	Level 4	Level 5	Selection/configuration option Description	Standard
Heating control			Standard (10°C … 15°C)/Extended (30°C … 35°) Defines a switch-on/switch-off range for the heating control. The extended switch-on/switch-off range for heating may provide a remedy in the event of condensation problems. Due to the limited heating capacity, it cannot be guaranteed that no condensation will form on the optics in the extended switch-on/switch-off range. This parameter is available as standard, but functions only for devices with integrated heating (AMS 384*i*... **H**).	Standard
Display illumination			10 minutes/ON Display illumination is switched off after 10 minutes or, if the parameter is set to "ON", illumination is always on.	10 min
Display contrast			Weak/Medium/Strong The display contrast may change at extreme temperature values. The contrast can subsequently be adapted using the three levels.	Medium
Service RS232	Baud rate		57.6 kbit/s / 115.2 kbit/s The service interface is only available to Leuze personnel.	115.2 kbit/s
	Format		8,e,1 / 8,n,1 The service interface is only available to Leuze personnel.	8,n,1

8.3.3 Language selection menu



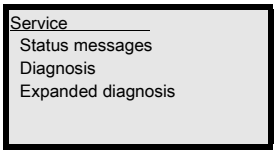
5 display languages are available:

- German
- English
- Spanish
- French
- Italian

The AMS 384*i* is delivered from the factory with the display preset to English.

To change the language, no password needs to be entered nor must parameter enable be active. The display language is a passive operational control and is therefore not a function parameter per se.

8.3.4 Service menu



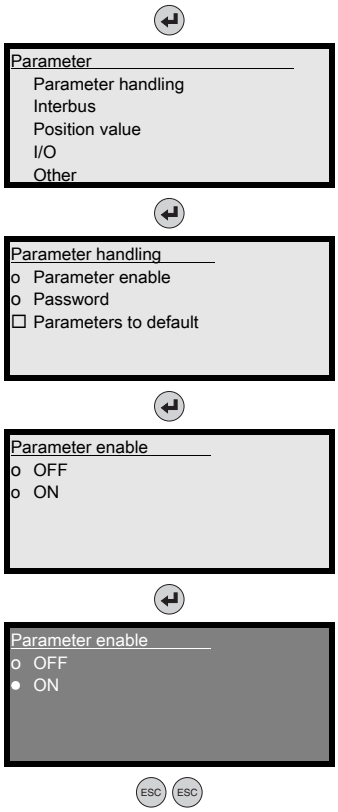
A detailed description of the individual functions can be found in Chapter 10.

8.4 Operation

An operating process is described here using parameter enable as an example.

Parameter enable

During normal operation parameters can be viewed only. If parameters are to be changed, the ON menu item in the Parameter -> Parameter handling -> Parameter enable menu must be activated. To do this, proceed as follows.



In the main menu, press the enter button to enter the Parameter menu.

Use the ▲▼ buttons to select the Parameter handling menu item.

Press the enter button to enter the Parameter handling menu.

In the Parameter handling menu, use the ▲▼ buttons to select the Parameter enable menu item.

Press the enter button to enter the Parameter enable menu.

In the Parameter enable menu, use the ▲▼ buttons to select the ON menu item.

Press the enter button to activate parameter enable.

The PWR LED lights up orange; the display is inverted. You can now set the individual parameters on the display.

Press the ESC button twice to return to the Parameter menu.

Viewing and editing parameters

As long as parameter enable is active, the entire AMS 384*i* display is inverted.

Note!

Changes to parameters via display entry have immediate effect.
If a password was stored, parameter enable is not possible until this password is entered; see "Password for parameter enable" below.

Password for parameter enable

Parameter entry on the AMS 384*i* can be protected with a four-digit numerical password. On the AMS 384*i*, the password is entered via the display. If parameter enable has been activated after successfully entering the password, parameters can be changed via the display.

Note!

The **master password 2301** *can enable the* AMS 384*i* *at any time.*

9 Interbus interface

9.1 General information on Interbus

The AMS 384*i* is designed as an Interbus device.

The data output format of the AMS 384*i* is defined via the default settings. The baud rate of the data to be transmitted is 500 kbit/s by default and can be configured to 2Mbit/s.

Note!

The Interbus interface can be activated/deactivated via the display. With activated Interbus, the abbreviation "IBS" is shown in the display.

9.2 Interbus - Electrical connection

M12 connector (B-coded)

M12 socket (B-coded)

BUS IN (5-pin plug, B-coded)		
Pin	**Name**	**Comment**
1	**DO**	From the Interbus master
2	**/DO**	From the Interbus master, inverted
3	**DI**	To the Interbus master
4	**/DI**	To the Interbus master, inverted
5	**Data GND**	Data Ground
Thread	**SHIELD**	Shield via RC element on the housing

BUS OUT (5-pin socket, B-coded)		
Pin	**Name**	**Comment**
1	**DO**	From the Interbus master
2	**/DO**	From the Interbus master, inverted
3	**DI**	To the Interbus master
4	**/DI**	To the Interbus master, inverted
5	**Data GND**	Data Ground
Thread	**SHIELD**	Shield directly on the housing

Figure 9.1: Interbus - Electrical connection

Note!

*For connecting **BUS IN** and **BUS OUT**, we recommend our ready-made Interbus cables (see chapter 11.4.5 "Accessory ready-made cables for Interbus").*

Attention!

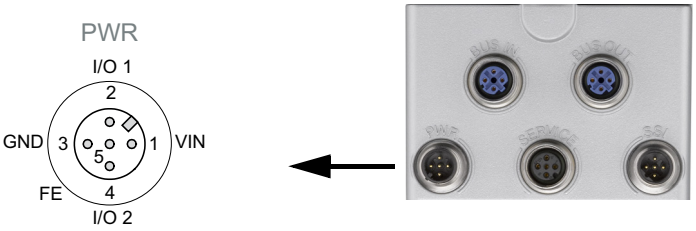
*The laser measurement system can be used to branch out the Interbus network. The **extended network** is connected via **BUS OUT**.*
The integrated SUPI (Serial Universal Peripheral Interface) automatically detects whether other participants are connected to BUS OUT. BUS OUT does not require termination.

9.3 Interbus shield and grounding concept

The cable shielding must be concentric and cover the entire cable up to the M12 connector (thread).

Inside the AMS 384*i*, the M12 thread for BUS IN is connected to functional earth (FE) via an RC element (1MΩ || 15nF). The M12 thread for BUS OUT is conductively connected to the housing and therefore directly to functional earth (FE).

9.3.1 Interbus - Voltage supply electrical connection



PWR connector (5-pin connector, A-coded)		
Pin	**Name**	**Comment**
1	**VIN**	Positive supply voltage +18 … +30VDC
2	**I/O 1**	Input/output 1, by **default**: **Input**: low (0 V) = laser ON high (VIN) = laser OFF
3	**GND**	Negative supply voltage 0VDC
4	**I/O 2**	Input/output 2, by **default**: **Output**: low (0 V) = Velocity limit value exceeded high (VIN) = Velocity limit value not met
5	**FE**	Functional earth
Thread	**FE**	Functional earth (housing)

Figure 9.2: Interbus - Voltage supply

Note!

Input I/O 1 (pin 2) - Laser ON/OFF:

*If the laser diode of the AMS 384i is deactivated, the data double word A0 00 00 00$_H$ is transferred. Bit 31 is permanently logical **1**; the "**PLB**" message is additionally transferred, see chapter 9.5 "Interbus data format of 32 bit input data".*

9.4 Interbus ident number of the AMS 384*i*

The AMS 384*i* is classified with Interbus **ident code 32$_H$**. The classification describes the AMS 384*i* as a remote bus participant with 32 bits of input data.

9.5 Interbus data format of 32 bit input data

Byte 0								Byte 1								Byte 2								Byte 3							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
"1" level	ERR	PLB	ATT	LSR	TMP	Reserve	Reserve	Sign	MSB measurement value	Measurement value, gray-coded, resolution 1 mm																					LSB measurement value
31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
MSB																															LSB

Tabelle 9.1: Interbus data format of 32 bit input data

↳ *The AMS 384i provides 32 bits of input data. The table above shows how the 32 bits are distributed.*

Data format in detail:

Note!

Resolution and maximum position value which can be represented:

IBS setting	Max. distance which can be represented Metric (m)	Max. distance which can be represented Inch (in)	
23 bits; resolution 1 mm	8,388 m	8,3886 in	≈ 21,307 m
23 bits; resolution 0.1 mm	838 m	8.388 in	≈ 2,131 m
23 bits; resolution 0.01 mm	83.8 m	838 in	≈ 213 m

Tabelle 9.2: Resolution and maximum position value which can be represented

Bit 0 - Bit 22 **Measurement value**:
Representation of the measured distance, gray-coded with a resolution of 1 mm.
The encoding of the measurement value can be changed from gray (default) to binary. The setting is in the menu **Parameter** -> **Interbus** -> **Encoding**.

Bit 23 **Sign** of the measured distance:
0 = Positive distance value
1 = Negative distance value (e.g. using offset function)

Bit 24 - Bit 25 Reserve, static at binary **0**

Bit 26 **TMP** - Temperature monitoring warning.
Permissible internal device temperature exceeded / not met.

Bit 27 **LSR** - Laser pre-failure message warning.
Laser diode old, device still functional,
exchange or have repaired.

Bit 28 **ATT** - Reception signal warning.
Laser exit window or reflector soiled.

Bit 29 **PLB** - Plausibility error.
Implausible measurement value. Possible causes:
Light beam interruption
Measurement range exceeded
Internal device temperature significantly overshot/undershot
Traverse rate >10m/s

Bit 30 **ERR** - Internal hardware error.
The device must be sent in for inspection.

Bit 31 Always static at **1**, also in gray encoding.

Note!

The AMS 384i provides a new 32-bit long data set every 1.7ms. Depending on the number of configured participants, and their quantity of data to be transferred, the baud rate of 500kbit/s and 2Mbit/s may result in the same data set of the AMS 384i being read out multiple times in succession.

*With deactivated Interbus (Interbus **OFF** via the control panel/display), bit 31 remains statically set to binary **1**. Bit 30 to bit 0 are statically set to binary **0**.*

In the process data monitor of the Interbus master, a deactivated AMS 384i can be recognized by the data double word 80 00 00 00$_H$.

Continuing participants connected via BUS OUT are addressed even if the Interbus is deactivated.

9.5.1 Default settings of the Interbus interface

Default parameters of AMS 384*i* xxx (H)	
Interbus activation [1]	ON
Baud rate	500 kbit/s
Ident code	32H
Number of data bits	32
Data distribution	23 bits for measurement value, 1 bit for sign, 2 bits for reserve, 3 bits for pre-failure messages, 2 bits for error, 1 bit for static to binary **1**
Measurement value display [1]	Gray
Unit [1]	Metric
Resolution [1]	1 mm
Counting direction [1]	Positive
I/O 1 [1]	Input LOW = Laser ON, HIGH = Laser OFF
I/O 2 [1]	Velocity monitoring output set to > 0.2 m/s (configurable)
Static preset [1]	+ 000,000
Dynamic preset [1]	+ 000,000
Pos. limit value range 1 [1]	Lower limit and upper limit, both 000,000
Pos. limit value range 2 [1]	Lower limit and upper limit, both 000,000
Error handling procedures [1]	Position output: 000,000 Position status suppression: active Position error delay time: 100 ms
Display language [1]	English
Display illumination [1]	OFF after 10 min.
Display contrast [1]	Medium
Password protection [1]	Off
Password [1]	0000

1) Parameter can be changed via control panel/display

Table 9.3: Default settings of the Interbus interface

Note!

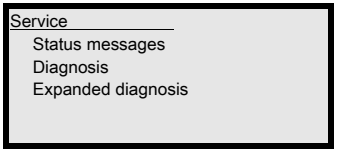
The AMS 384*i* cannot be configured via the Interbus.

*The settings marked with footnote 1) can be changed via the display. Changed parameters are saved in the AMS 384*i* and reactivated after power ON/OFF.*

10 Diagnostics and troubleshooting

10.1 Service and diagnosis in the display of the AMS 384*i*

In the main menu of the AMS 384*i*, expanded "Diagnostics" can be called up under the Service heading.



From the Service main menu, press the enter button to access the underlying menu level.

Use the up/down buttons to select the corresponding menu item in the selected level; use the enter button to activate the selection.

Return from any sub-level to the next-higher menu item by pressing the ESC button.

10.1.1 Status messages

The status messages are written in a ring memory with 25 positions. The ring memory is organized according to the FIFO principle. No separate activation is necessary for storing the status messages. Power OFF clears the ring memory.

Basic representation of the status messages

n: Type / No. / 1

Meaning:

n:	memory position in the ring memory
Type:	type of message: **I** = info, **W** = warning, **E** = error, **F** = severe system error.
No:	internal error detection
1:	frequency of the event (always "1" because no summation occurs)

The status messages within the ring memory are selected with the up/down buttons. Use the enter button to call up **detailed information** about the respective status message:

Detailed information about a status message

Type: type of message + internal counter

UID: Leuze-internal coding of the message

ID: description of the message

Info: not currently used

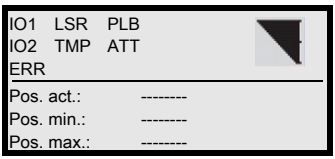
Within the detailed information, press the enter button ↵ again to activate an **action menu** with the following functions:

- Acknowledge message
- Delete message
- Acknowledge all
- Delete all

10.1.2 Diagnosis

The diagnostics function is activated by selecting the Diagnostics menu item. The ESC button ESC deactivates the diagnostics function and clears the contents of the recordings.

The recorded diagnostic data is displayed in 2 fields. In the upper half of the display, status messages of the AMS and the bar graph are displayed. The lower half contains information used for Leuze-internal evaluation.



Use the up/down buttons ▲ ▼ to scroll in the bottom half between various displays. The contents of the scrollable pages are intended solely for Leuze for internal evaluation.

The diagnostics have no influence on communication with the host interface and can be activated during operation of the AMS 384*i*.

10.1.3 Expanded diagnosis

The Expanded diagnosis menu item is used for Leuze-internal evaluation.

10.2 General causes of errors

10.2.1 Power LED

See also Chapter 8.2.2.

Error	Possible error cause	Measure
PWR LED "OFF"	No supply voltage connected	Check supply voltage.
	Hardware error	Send in device.
PWR LED "flashes red"	Light beam interruption	Check alignment.
	Plausibility error	Traverse rate >10m/s.
PWR LED "static red"	Hardware error	For error description, see display, It may be necessary to send in the device.

Table 10.1: General causes of errors

10.3 Interface errors

10.3.1 NET LED

The LED does not show a bus failure with the AMS 384*i*.

10.4 Status indicators in the display of the AMS 384*i*

Display	Possible error cause	Measure
PLB (implausible measurement values)	Laser beam interruption	Laser spot must always be incident on the reflector.
	Laser spot outside of reflector	Traverse rate < 10 m/s?
	Measurement range for maximum distance exceeded	Restrict traversing path or select AMS with larger measurement range.
	Velocity greater than 10 m/s	Reduce velocity.
	Ambient temperature far outside permissible range (TMP display; PLB)	Select AMS with heating or ensure cooling.
ATT (insufficient received signal level)	Reflector soiled	Clean reflector or glass lens.
	Glass lens of the AMS soiled	
	Performance reduction due to snow, rain, fog, condensing vapor or heavily polluted air (oil mist, dust)	Optimize usage conditions.
	Laser spot only partially on reflector	Check alignment.
	Protective film on reflector	Remove protective film from reflector.
TMP (operating temperature outside of specification)	Ambient temperatures outside specified range	In case of low temperatures, remedy may be an AMS with heating. If temperatures are too high, provide cooling or change mounting location.
LSR Laser diode warning	Laser diode prefailure message	Send in device at next possible opportunity to have laser diode replaced. Have replacement device ready.
ERR Hardware error	Indicates an uncorrectable error in the hardware	Send in device for repair.

Service hotline:

You can find the contact information for the hotline in your country on our website www.leuze.com under "Contact & Support".

Repair service and returns:

Defective devices are repaired at our service centers competently and quickly. We offer you an extensive service packet to keep any system downtimes to a minimum. Our service center requires the following information:

- Your customer number
- Product description or part description
- Serial number and batch number
- Reason for requesting support together with a description

For this purpose, please register the merchandise concerned. Simply register return of the merchandise on our website www.leuze.com under Contact & Support -> Repair Service & Returns:

To ensure quick and easy processing of your request, we will send you a returns order with the returns address in digital form.

Note!

Please use Chapter 10 *as a master copy should servicing be required.*
Cross the items in the "Measures" column which you have already examined, fill out the following address field and fax the pages together with your service contract to the fax number listed below.

Customer data (please complete)

Device type:	
Company:	
Contact person/department:	
Phone (direct dial):	
Fax:	
Street / no.:	
ZIP code / City:	
Country:	

Leuze Service fax number:

+49 7021 573 - 199

11 Type overview and accessories

11.1 Part number code

AMS 3xx *i* yyy H

Heating option	H =	With heating
Operating range	40	Max. operating range in m
	120	Max. operating range in m
	200	Max. operating range in m
	300	Max. operating range in m
	i =	Integrated fieldbus technology
Interface	00	RS 422/RS 232
	01	RS 485
	04	PROFIBUS DP / SSI
	08	TCP/IP
	35	CANopen
	38	EtherCAT
	48	PROFINET RT
	55	DeviceNet
	58	EtherNet/IP
	84	Interbus

AMS **A**bsolute **M**easurement **S**ystem

11.2 Overview of AMS 384*i* types (Interbus)

Type designation	Description	Part no.
AMS 384*i*/40	40m operating range, Interbus interface	50113733
AMS 384*i*/120	120m operating range, Interbus interface	50113734
AMS 384*i*/200	200m operating range, Interbus interface	50113735
AMS 384*i*/300	300m operating range, Interbus interface	50113736
AMS 384*i*/40 H	40m operating range, Interbus interface, integrated heating	50113737
AMS 384*i*/120 H	120m operating range, Interbus interface, integrated heating	50113738
AMS 384*i*/200 H	200m operating range, Interbus interface, integrated heating	50113739
AMS 384*i*/300 H	300m operating range, Interbus interface, integrated heating	50113740

Table 11.1: Overview of AMS 384*i* types

11.3 Overview of reflector types

Type designation	Description	Part no.
REF 4-A-150x150	Reflective tape, 150x150mm, self-adhesive	50141015
Reflective tape 200x200-S	Reflective tape, 200x200mm, self-adhesive	50104361
REF 4-A-300x300	Reflective tape, 300x300mm, self-adhesive	50141014
Reflective tape 500x500-S	Reflective tape, 500x500mm, self-adhesive	50104362
Reflective tape 914x914-S	Reflective tape, 914x914mm, self-adhesive	50108988
Reflective tape 200x200-M	Reflective tape, 200x200mm, affixed to carrier plate	50104364
Reflective tape 500x500-M	Reflective tape, 500x500mm, affixed to carrier plate	50104365
Reflective tape 914x914-M	Reflective tape, 914x914mm, affixed to carrier plate	50104366
Reflective tape 200x200-H	Reflective tape, 200 x 200mm, heated	50115020
Reflective tape 500x500-H	Reflective tape, 500 x 500mm, heated	50115021
Reflective tape 914x914-H	Reflective tape, 914 x 914mm, heated	50115022

Table 11.2: Overview of reflector types

11.4 Accessories

11.4.1 Accessories – Mounting bracket

Type designation	Description	Part no.
MW OMS/AMS 01	Mounting bracket for mounting AMS 384*i* to horizontal surfaces	50107255

Table 11.3: Accessories – Mounting bracket

11.4.2 Accessories – Deflector unit

Type designation	Description	Part no.
US AMS 01	Deflector unit with integrated mounting bracket for AMS 384*i*. Variable 90° deflection of laser beam in different directions	50104479
US 1 OMS	Deflector unit without mounting bracket for simple 90° deflection of laser beam	50035630

Table 11.4: Accessories – Deflector unit

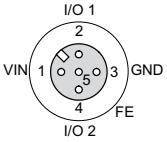
11.4.3 Accessories – M12 connector

Type designation	Description	Part no.
KD 02-5-BA	M12 connector, B-coded socket, BUS IN; SSI	50038538
KD 02-5-SA	M12 connector, B-coded plug, BUS OUT	50038537
KD 095-5A	M12 connector, A-coded socket, Power (PWR)	50020501

Table 11.5: Accessories – M12 connector

11.4.4 Accessories – Ready-made cables for voltage supply

Contact assignment/core color of PWR connection cable

PWR connection cable (5-pin socket, A-coded)			
PWR  **M12 socket (A-coded)**	**Pin**	**Name**	**Core color**
	1	VIN	**Brown**
	2	I/O 1	**White**
	3	GND	**Blue**
	4	I/O 2	**Black**
	5	FE	**Gray**
	Thread	FE	**Bare**

Technical data of the cables for voltage supply

Operating temperature range	In idle state: -30°C … +70°C In motion: -5°C … +70°C
Material	Sheathing: PVC
Bending radius	> 50 mm

Order codes of the cables for voltage supply

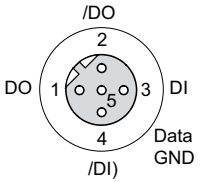
Type designation	Description	Part no.
K-D M12A-5P-5m-PVC	M12 socket, A-coded, axial connector outlet, open cable end, cable length 5 m	50104557
K-D M12A-5P-10m-PVC	M12 socket, A-coded, axial connector outlet, open cable end, cable length 10 m	50104559

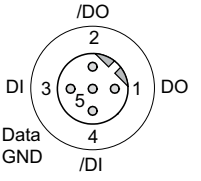
11.4.5 Accessory ready-made cables for Interbus

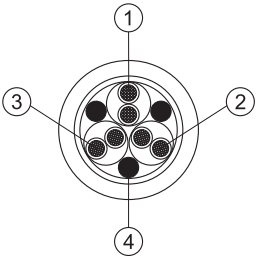
General

- KB SSI/IBS… cable for connecting to the BUS IN
- KB IBS… cable for connecting to the BUS OUT
- Standard cables available in lengths from 2 … 30m
- Special cables on request

Contact assignment for Interbus connection cable

SSI/IBS connection cable (5-pin socket, B-coded) for BUS IN			
BUS IN  **M12 socket (B-coded)**	**Pin**	**Name**	**Core color**
	1	DO	**Yellow**
	2	/DO	**Green**
	3	DI	**Gray**
	4	/DI	**Pink**
	5	Data Ground	**Brown**
	Thread	FE	**Shield on the housing**

IBS connection cable (5-pin connector, B-coded) for BUS OUT			
BUS OUT  **M12 connector (B-coded)**	**Pin**	**Name**	**Core color**
	1	DO	**Yellow**
	2	/DO	**Green**
	3	DI	**Gray**
	4	/DI	**Pink**
	5	Data Ground	**Brown**
	Thread	FE	**Shield on the housing**



1 Conductor pair with **white/brown** insulation
2 Conductor pair with **green/yellow** insulation
3 Conductor pair with **gray/pink** insulation
4 Filler (polyester threads)

All conductor pairs stranded,
colors acc. to DIN 47100

Technical data Interbus

Operating temperature range
In idle state: -40°C … +80°C
In motion: -5°C … +80°C

Material
The cables fulfill the Interbus requirements,
Free of halogens, silicone and PVC

Bending radius
> 80mm, suitable for drag chains

Order codes Interbus BUS IN connection cable

Type designation	Description	Part no.
KB SSI/IBS-2000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 2m	50104172
KB SSI/IBS-5000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 5m	50104171
KB SSI/IBS-10000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 10m	50104170
KB SSI/IBS-15000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 15m	50104169
KB SSI/IBS-20000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 20m	50104168
KB SSI/IBS-25000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 25m	50108447
KB SSI/IBS-30000-BA	M12 socket, B-coded, for SSI/Interbus, axial connector, open cable end, cable length 30m	50108446

Order codes Interbus BUS OUT connection cable

Type designation	Comment	Part no.
KB IBS-2000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 2m	50108595
KB IBS-5000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 5m	50108596
KB IBS-10000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 10m	50108597
KB IBS-15000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 15m	50108598
KB IBS-20000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 20m	50108599
KB IBS-25000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 25m	50108600
KB IBS-30000-SA	M12 connector, B-coded, for Interbus, axial cable outlet, open cable end, cable length 30m	50108601

12 Maintenance

12.1 General maintenance information

With normal use, the laser measurement system does not require any maintenance by the operator.

Cleaning

In the event of dust build-up or if the warning message (ATT) is displayed, clean the device with a soft cloth; use a cleaning agent (commercially available glass cleaner) if necessary.

Also check the reflector for possible soiling.

Attention!

Do not use solvents and cleaning agents containing acetone. The use of such solvents can dull the reflector, the housing window and the display.

12.2 Repairs, servicing

Attention!

Access to or changes on the device, except where expressly described in this operating manual, is not authorized.
The device must not be opened. Failure to comply will render the guarantee void. Warranted features cannot be guaranteed after the device has been opened.

Repairs to the device must only be carried out by the manufacturer.

↳ *Contact your Leuze distributor or service organization should repairs be required. The addresses can be found on the inside of the cover and on the back.*

Note!

When sending laser measurement systems to Leuze for repair, please provide an accurate description of the fault.

12.3 Disassembling, packing, disposing

Repacking

For later reuse, the device is to be packed so that it is protected.

Note!

Electrical scrap is a special waste product! Observe the locally applicable regulations regarding disposal of the product.

P

Q

R

S

T

Level 1 ▲▼ : Selection	Level 2 ▲▼ : Selection ESC : Back	Level 3 ▲▼ : Selection ESC : Back	Level 4 ▲▼ : Selection ESC : Back	Level 5 ▲▼ : Selection ESC : Back	Selection/configuration option ▲▼ : Selection ↵ : Activate ESC : Back	Detailed information on
Device information						Page 43
Network information						Page 43
Status and measurement data						Page 43
Parameter ↵	Parameter handling	↵ Parameter enable			ON/OFF	Page 44
		↵ Password	↵ Activate password		ON/OFF	
			↵ Password entry		For setting a four-digit numerical password	
		↵ Parameters to default			All parameters are reset to their factory settings	
	↵ Interbus	↵ Activation			ON/OFF	Page 44
		↵ Baud rate			500 kbit/s / 2000 kbit/s	
		↵ Encoding			Gray / binary	
		↵ Position resolution			0.1 mm / 1 mm / 10 mm / free resolution	
	↵ Position value	↵ Unit			Metric/Inch	Page 45
		↵ Counting direction			Positive/Negative	
		↵ Offset			Value input	
		↵ Preset			Value input	
		↵ Error delay			ON/OFF	
		↵ Position value in the case of failure			Last valid value / zero	
		↵ Free resolution value			5 …50000	
	↵ I/O	↵ I/O 1	↵ Port configuration		Input/Output	Page 46
			↵ Switching input	↵ Function	Laser ON/OFF	
				↵ Activation	Low active/High active	
			↵ Switching output	↵ Function	No function	
				↵ Activation	Low active/High active	
		↵ I/O 2	↵ Port configuration		Input/Output	
			↵ Switching input	↵ Function	No function	
				↵ Activation	Low active/High active	
			↵ Switching output	↵ Function	Velocity monitoring	
				↵ Activation	Low active/High active	
		↵ Limit values	↵ Upper pos. limit 1	↵ Activation	ON/OFF	
				↵ Limit value input	Value input in mm or inch/100	
			↵ Lower pos. limit 1	↵ Activation	ON/OFF	
				↵ Limit value input	Value input in mm or inch/100	
			↵ Upper pos. limit 2	↵ Activation	ON/OFF	
				↵ Limit value input	Value input in mm or inch/100	
			↵ Lower pos. limit 2	↵ Activation	ON/OFF	
				↵ Limit value input	Value input in mm or inch/100	

	↵	Other	↵	Heating control			Standard (heating: on < 10°C, off > 15°C) / Extended (heating: on < 30°C, off > 35°C)
			↵	Display background			10 minutes/ON
			↵	Display contrast			Weak/Medium/Strong
			↵	Service RS232	↵	Baud rate	57.6kbit/s / 115.2kbit/s
					↵	Format	8,e,1 / 8,n,1
Language selection	↵						Deutsch / English / Español / Français / Italiano
Service	↵	Status messages					Number of readings, reading gates, reading rate / non-reading rate etc.
	↵	Diagnosis					Only for use by Leuze personnel for service purposes
	↵	Expanded diagnosis					Only for use by Leuze personnel for service purposes

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